

## FIELD LOGIC JOB POSTING CNC MACHINE OPERATOR

### QUALIFICATIONS (EXPERIENCE/ EDUCATION)

- High School Diploma or equivalent required
- One year operators course preferred
- Minimum of one year experience in manufacturing operating CNC machinery
- Job Fit Profile Assessment and Mechanical Aptitude testing may apply
- Applicant must pass a 5 panel drug screen prior to hire (expense paid by Field Logic)

### JOB DUTIES: MAINTENANCE

Position/Summary	Related Job Duties
<p><b>CNC Machine Operator:</b></p> <p>Produce machined parts by setting up, editing and operating a computer numerical control (CNC) machine; maintaining quality and safety standards; keeping records; maintaining equipment and supplies.</p>	<ul style="list-style-type: none"> <li>• Maintain detailed knowledge of current/future standard operating procedures (SOP's), 5S program and safety procedures</li> <li>• Measure dimensions of finished workpieces to ensure conformance to specifications, using precision measuring instruments, templates, and fixtures.</li> <li>• Remove and replace dull cutting tools.</li> <li>• Mount, install, align, and secure tools, attachments, fixtures, and workpieces on machines, using hand tools and precision measuring instruments.</li> <li>• Listen to machines during operation to detect sounds such as those made by dull cutting tools or excessive vibration and adjust machines to compensate for problems.</li> <li>• Adjust machine feed and speed, change cutting tools, or adjust machine controls when automatic programming is faulty or if machines malfunction.</li> <li>• Stop machines to remove finished workpieces or to change tooling, setup, or workpiece placement, according to required machining sequences.</li> <li>• Lift workpieces to machines manually or with hoists or cranes.</li> <li>• Modify cutting programs to account for problems encountered during operation and save modified programs.</li> <li>• Calculate machine speed and feed ratios and the size and position of cuts.</li> <li>• Complete daily paperwork and return to appropriate supervisor as directed.</li> <li>• Achieve expected results by consistently meeting production quotas.</li> <li>• Maintain quality standards that achieve internal quality goals and meet all customer expectations.</li> <li>• Maintain a clean, organized, and safe work environment by following all safety guidelines when handling machinery, paint, foam, sharp cutting tools and other materials/equipment listed below.</li> <li>• Contribute to team effort by demonstrating a positive attitude and good work ethic, staying busy, looking ahead for work to be done and monitor work for correctness and quality.</li> <li>• Any other duties and/or responsibilities assigned by division manager</li> </ul>

Full Time, M-F 7:00 am-3:30 pm, Paid Holidays & Paid Time Off, Medical and Dental Insurance

### APPLICATION PROCEDURES

Log on to [www.fieldlogicnews.com](http://www.fieldlogicnews.com) to submit Field Logic Employment Application, Resume and Cover letter (optional) to [jobopps@fieldlogic.com](mailto:jobopps@fieldlogic.com) or deliver/mail to: **Field Logic: HR - 101 Main St. – Sup, WI 54880**

\*Application Deadline: Immediate Opening, Screening and Interviews will occur on an ongoing basis until filled